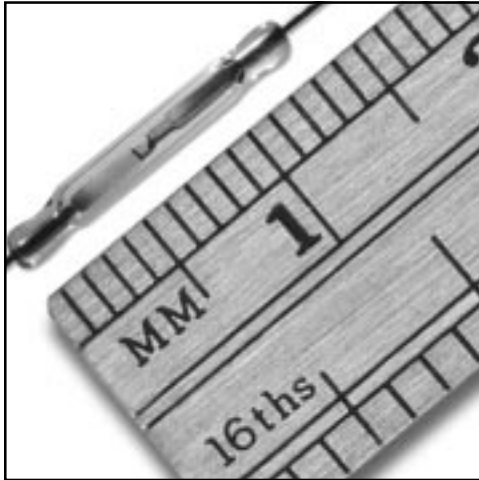


RI-07 Series



RI-07 SERIES

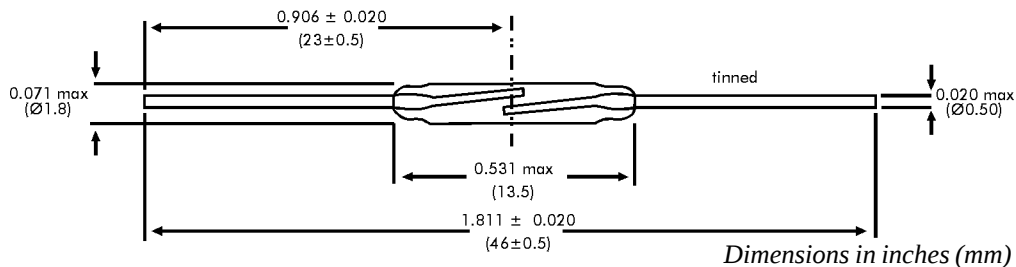
Pico dry-reed switch hermetically sealed in a gas-filled glass envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds.

The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in relays, sensors, pulse counters or similar devices.

RI-07 SERIES FEATURES

- ◆ Ideal for general purpose reed relays and sensors
- ◆ Contact layers: Gold/copper, sputtered or plated ruthenium (can vary)
- ◆ Superior glass-to-metal seal and blade alignment



GENERAL DATA FOR ALL MODELS RI-07

AT-Customization / Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads

COILS

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil and the standard MIL Coil, refer to "Application Notes" in the *Reed Switch Technical & Application Information* Section of this catalog.

Relationship between Philips Standard Coil and the Standard MIL Coil

Operate value of standard MIL Coil = 0.78 x operate value of Philips Standard Coil + 1.02 AT.

Release value of standard MIL Coil = 0.83 x release value of Philips Standard Coil + 0.01 AT.

LIFE EXPECTANCY AND RELIABILITY

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-07 series.

No-load conditions (operating frequency: 100 Hz)

Life expectancy: min. 10^8 operations with a failure rate of less than 10^{-9} with a confidence level of 90%.

End of life criteria:

Contact resistance > 1Ω after 2 ms

Release time > 2ms (latching or contact sticking).

Loaded conditions (resistive load: 5V; 100 mA; operating frequency: 125 Hz)

Life expectancy: min. 10^7 operations with a failure rate of less than 10^{-8} with a confidence level of 90%.

End of life criteria:

Contact resistance > 1Ω after 2.5 ms

Release time > 1 ms (latching or contact sticking).

Loaded conditions (resistive load: 12V; 4 mA; (15 mA peak); operating frequency: 170 Hz)

Life expectancy: min. 10^6 operations

End of life criteria:

Contact resistance > 2Ω after 4 ms

Release time > 0.7 ms (latching or contact sticking).

Switching different loads involves different life expectancy and reliability data. Further information is available on request.

RI-07 Series

Model Number			RI-07AAA	RI-07AA	RI-07A
Parameters	Test Conditions	Units			
Operating Characteristics					
Operate Range		AT	7-19	16-25	20-36
Release Range		AT	3-16	4-18	6-19.5
Operate Time - including bounce (typ.)		ms	0.25 (24 AT)	0.25 (31 AT)	0.45 (45 AT)
Bounce Time (typ.)		ms	0.05 (24 AT)	0.05 (31 AT)	0.05 (45 AT)
Release Time (max)		μ s	30 (24 AT)	30 (31 AT)	30 (45 AT)
Resonant Frequency (typ.)		Hz	6700	6700	6700
Electrical Characteristics					
Switched Power (max)		W	5	10	10
Switched Voltage DC (max)		V	160	200	200
Switched Voltage AC, RMS value (max)		V	110	140	140
Switched Current DC (max)		mA	250	500	750
Switched Current AC, RMS value (max)		mA	250	500	750
Carry Current DC (max)		A	1.5	1.75	1.75
Breakdown Voltage (min)		V	180	250	280
Contact Resistance (initial max)	(energization)	m Ω	130 (20 AT)	130 (25 AT)	130 (25 AT)
Contact Resistance (initial typ.)	(energization)	m Ω	110 (20 AT)	110 (25 AT)	110 (25 AT)
Contact Capacitance (max)	without test coil	pF	0.3	0.3	0.25
Insulation Resistance (min)	RH $\leq$ 45%	M Ω	10 ⁶	10 ⁶	10 ⁶

MECHANICAL DATA

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 0.10 g; and can be mounted in any position.

SHOCK

The switches are tested in accordance with “IEC 68-2-27”, test Ea (peak acceleration 150 G, half sinewave; duration 11 ms). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

VIBRATION

The switches are tested in accordance with “IEC 68-2-6”, test Fc (acceleration 10 G; below cross-over frequency 57 to 62 Hz; amplitude 0.75 mm; frequency range 10 to 2000 Hz, duration 90 minutes). Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

MECHANICAL STRENGTH

The robustness of the terminations is tested in accordance with “IEC 68-2-21”, test Ua₁ (load 10 N).

OPERATING AND STORAGE TEMPERATURE

Operating ambient temperature; min: -55°C; max: +125°C.
Storage temperature; min: -55°C; max: +125°C.

Note: Temperature excursions up to 150°C may be permissible. For more information contact your nearest Coto Technology sales office.

SOLDERING

The switch can withstand soldering heat in accordance with “IEC 68-2-20”, test Tb, method 1B: solder bath at 350 $\pm$ 10° C for 3.5 $\pm$ 0.5 s.

Solderability is tested in accordance with “IEC 68-2-20” test Ta, method 3: solder globule temperature 235°C; ageing 1b: 4 hours steam.

WELDING

The leads can be welded

MOUNTING

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.