
3.2" TFT LCM

PRODUCT SPECIFICATIONS

MODULE NO.: **T0320C28Z**

DOTS : **320*240**

For Customer:	_____
Approved by:	_____
Signature:	_____
Date:	_____

Prepared	Checked	Approved

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1 LCD MODULE PHYSICAL DATA

1.1 General Description

Display Type	TFT/Transmissive
Viewing Direction	6 o'clock
Connection Type	COG + FPC
Operation temperature	-20°C ~70°C
Storage temperature	-30°C ~80°C
Driving IC	HX8347-A
MPU interface	16-bit Parallel 8080 interface

Table 1.

1.2 Mechanical Description

Item	Standard Value	Unit
Screen size	3.2	inch
Number of dots	240 RGB x320 dots	-
LCM dimension	55.00 (W) x77.20(H) x 2.80(T)	mm
Active area	48.60 (W) x 64.80(H)	mm
Dot size	0.2025 (W) x 0.2025(H)	mm
Approx. weight	TBD	g
Backlight	5-chip white LED in Parallel	

Table 2.

2 OUTLINE DIMENSIONS

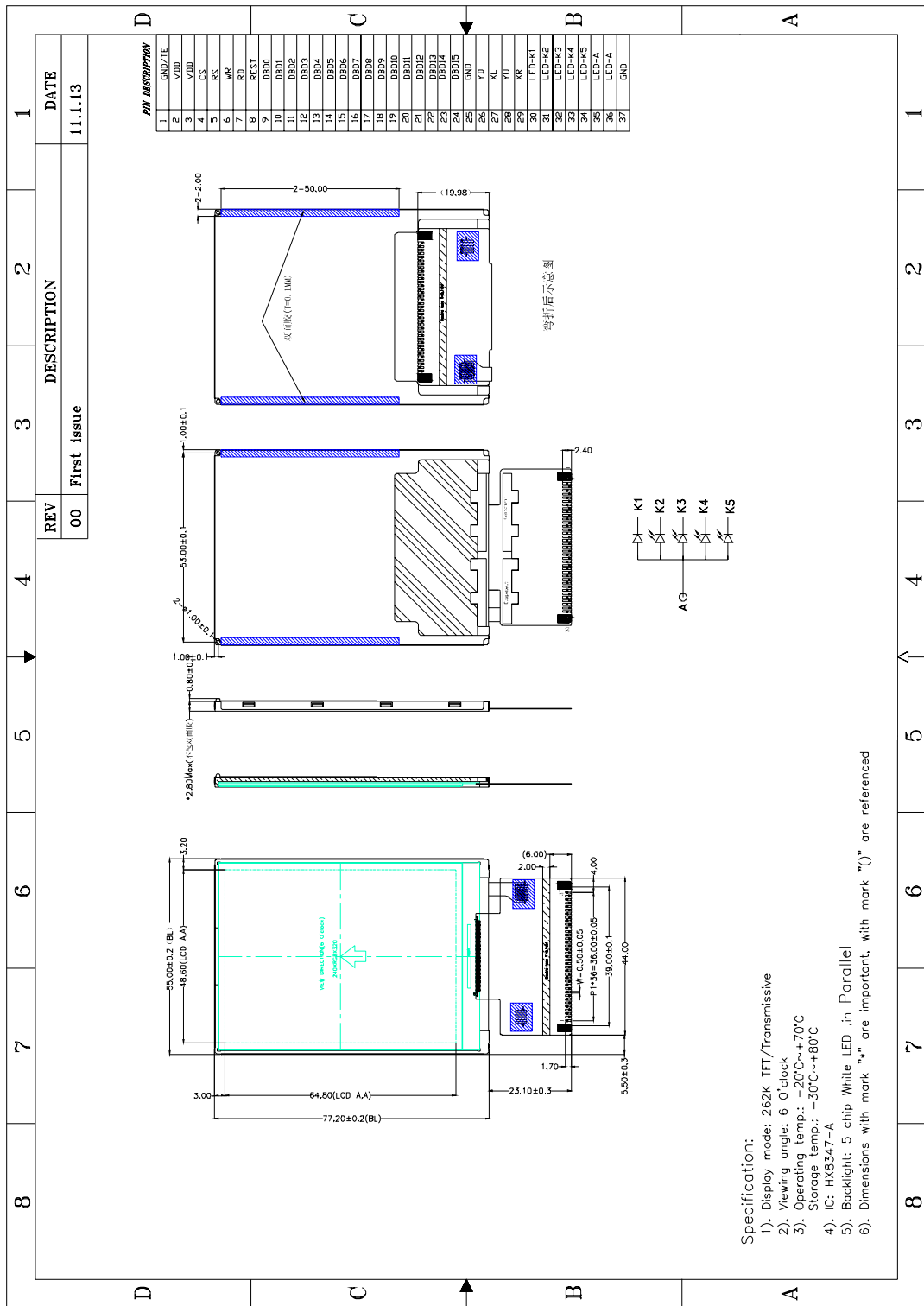


Figure 1.

3 BLOCK DIAGRAM

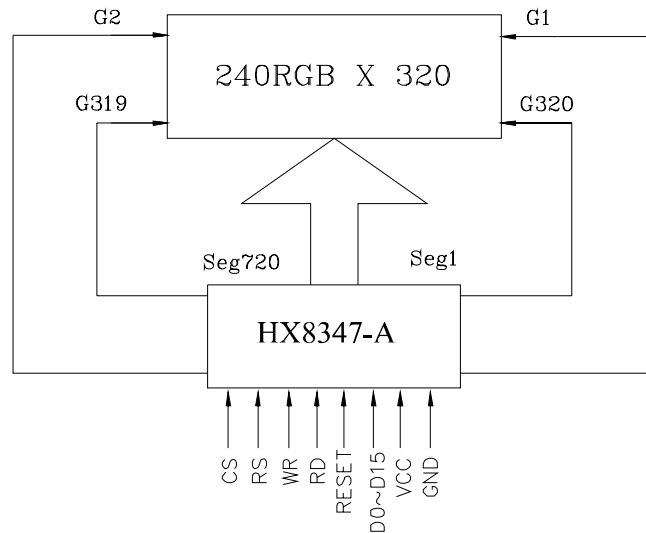


Figure 2.

4 ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	CONDITION	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
Power Supply Voltage(1)	VDD	Ta= +25℃	-0.3	-	4.6	V
Power Supply Voltage(2)	Iovcc	Ta= +25℃	-0.3	-	4.6	V
Power Supply Voltage(3)	Vci	Ta= +25℃	-0.3	-	4.6	V
Input Voltage	Vin	Ta=+25℃	-0.3	-	Vcc+0.3	V
Operating Temperature	Top	---	- 20	-	+70	℃
Storage Temperature	Tst	---	- 30	-	+80	℃

Table 3.

NOTE:

(1). If the module is used above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability

(2). LCM should be grounded during handing LCM.

(3). VDD>GND must be maintained.

5 ELECTRICAL CHARACTERISTICS

5.1 DC Characteristics

ITEM	SYMBOL	CONDITIONS	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
Power Supply Voltage for Logic	VDD	Ta= +25℃	2.8	3.0	3.3	V
Input High Voltage for LCD	VIH	—	0.8Iovcc	—	Iovcc	V
Input Low Voltage for LCD	VIL	—	Vss	—	0.2 Iovcc	V
Output High Voltage for LCD	VOH	—	0.8Iovcc	—	Iovcc	V
Output Low Voltage for LCD	VOL	—	Vss	—	0.2 Iovcc	V

Table 4.

5.2 Back-Light unit

PARAMETER	SYMBOL	REMARK	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
FORWARD VOLTAGE	V _F	I _f =75mA	3.0	3.2	3.4	V
LUMINOUS INTENSITY (LCM)	I _v	I _f =75mA	200	--	--	cd/m2
LUMINOUS TOLERANCE	I _v -m	(min/max)/100	-	80	-	%
CHROMATICITY COORDINATES	X	I _f =75mA	0.260	-	<u>0.300</u>	
	Y		0.260	-	<u>0.300</u>	
OPERATING TEMPERATURE	-20℃ ~ 70℃					
STORAGE TEMPERATURE	-30℃ ~ 80℃					

Table 5.

5.3 AC Characteristics

Refer to HX8347-A data sheet.

6 ELECTRO-OPTICAL CHARACTERISTICS

Paramete		Symbol	Condition	Min	Typ	Max	Unit	Remark
Threshold voltage		Vsat		2.7	3.3	3.8	V	Note 1
		Vth		1.2	1.5	1.8	V	
Viewing Angle range	Horizontal	Left(9’)	CR > 10	-	65	-	Deg	Not 2
		Right(3’)		-	65	-	Deg	
	Vertical	Up(12’)		-	55	-	Deg	
		Down(6’)		-	50	-	Deg	
Contrast ratio		C/R	$\Theta = 0^{\circ}$	-	350	-		Not 3
Transmittance		T(%)	$\Theta = 0^{\circ}$	-	5.5	-		Not 4
White Chromaticity		x _w	$\Theta = 0^{\circ}$	0.302	0.322	0.342		Not 5 *Color Filter Glass
		y _w		0.323	0.343	0.362		
Reproduction Of color	Red	x _R	$\Theta = 0^{\circ}$	0.609	0.629	0.649		
		y _R		0.321	0.341	0.361		
	Green	x _G		0.291	0.311	0.331		
		y _G		0.549	0.569	0.589		
	Blue	x _B		0.121	0.141	0.161		
		y _B		0.094	0.114	0.134		
Response Time		Tr+Tf	$\Theta = 0^{\circ}$		30		smec	Not 6

Table 6.

Note :

1. The definition of V_{th} & V_{sat}

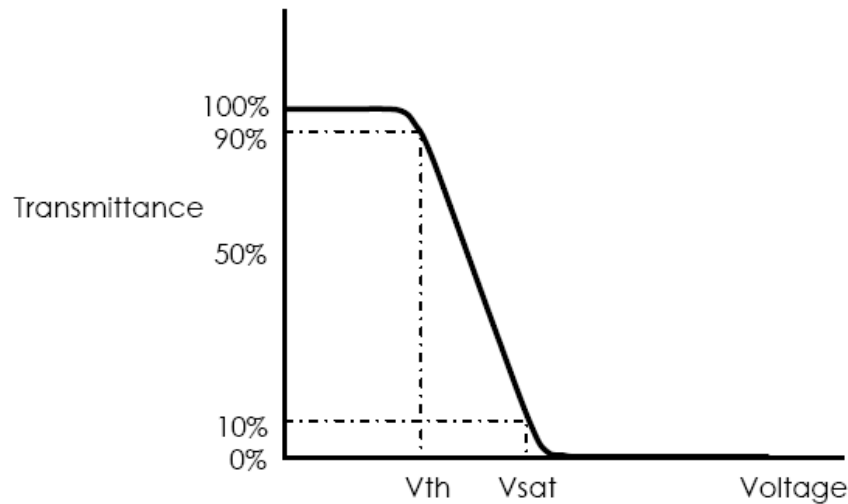


Figure 3. The definition of V_{th} & V_{sat}

2. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.

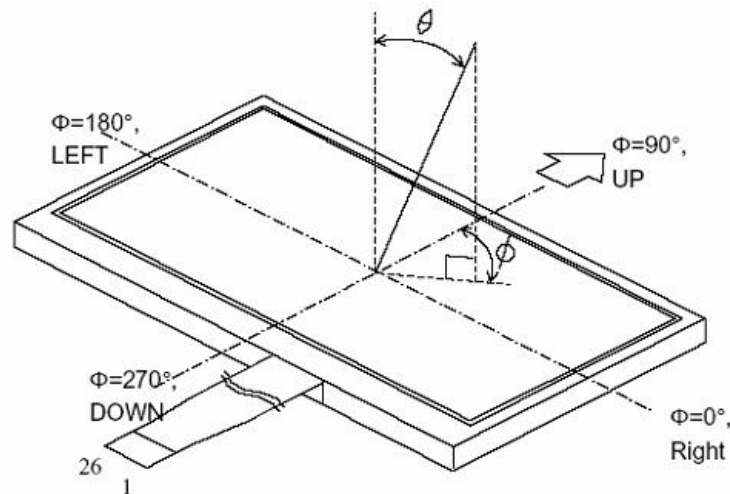


Figure 4. Definition of viewing angle

3. Contrast measurements shall be made at viewing angle of $\theta = 0^\circ$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

4. Transmittance is the value with Polarizer.

5. The color chromaticity coordinates specified in Table 6. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the C/F. Measurement condition is C - light source & Halogen Lamp.

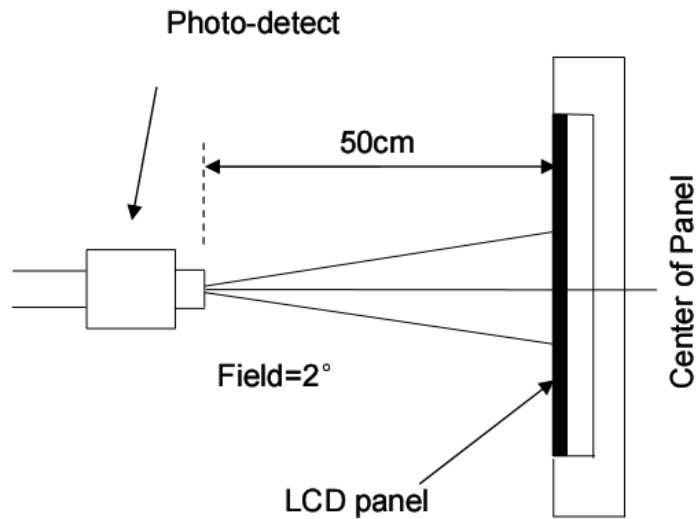


Figure 5 Optical test equipment.

6. The electro-optical response time measurements shall be made as FIGURE 3 shown in Appendix by switching the “data” input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_r , and 90% to 10% is T_d

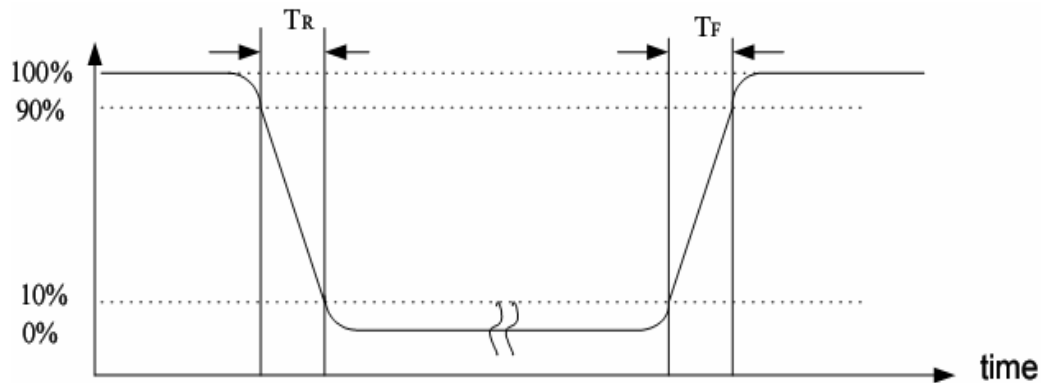


Figure 6. Definition of response time: $T_r + T_f$

7 INTERFACE PIN CONNECTIONS

PIN NO.	SYMBOL	FUNCTION DESCRIPTIONS
1	GND/TE	Ground
2	VCC	Power supply for logic circuit
3	VCC	Power supply for logic circuit
4	CS	Chip select
5	RS	Register select signal
6	WR	Writer operation signal
7	RD	Read operation signal
8	RESET	Reset signal
9~24	DB0~DB15	Data bus
25	GND	Ground
26	YU	No connection
27	XL	
28	YD	
29	XR	
30	LED_K1	The backlight ground
31	LED_K2	
32	LED_K3	
33	LED_K4	
34	LED_K5	
35	LED_A	Power supply for backlight
36	LED_A	Power supply for backlight
37	GND	Ground

Table 6.

8 INITIALIZED CODE

Please contact us for details.

9 SPECIFICATION OF QUALITY ASSURANCE

9.1 Summary

9.2 Standard for quality test

(1) Inspection

Before delivering, the supplier should take the following tests, and affirm the quality of product.

(2) Electro-Optical Characteristics

According to the individual specification to test the product.

(3) Test of Appearance Characteristics:

According to the individual specification to test the product.

(4) Test of Reliability Characteristics

According to the definition of reliability on specification for test product.

(5) Delivery Test

Before delivering, the supplier should take the delivery test

(6) Sampling Method: GB/T2828.1-2003, Level II

(7) The defects classify of AQL as following

Major defect: AQL=0.65

Minor defect: AQL=1.5

9.3 Nonconforming Analysis & Deal With Manners

☆Nonconforming Analysis

(1) Purchaser should supply the detail data of nonconforming sample and the non-suitable state.

(2) After accepting the detail data from purchaser ,the analysis of nonconforming should be finished in two weeks.

(3) If supplier can not finish analysis on time ,must announce purchaser before two weeks.

☆Disposition of nonconforming

(1) If find any supplier defect during assembly line, supplier must change the good product for every defect after recognition.

(2) Both supplier and customer should analysis the reason and discuss the disposition of nonconforming when the reason of nonconforming is not sure.

9.4 Agreement items.

Both sides should discuss together when the following problems happen:

- (1) There is any problem of standard of quality assurance ,and both sides think that must be modifier.
- (2) There is any argument item which does not record in the quality assurance.
- (3) Any other special problem.

9.5 Standard of the Product Appearance Test

9.5.1 Manner of appearance test

- (1) The test must be under 20W*2 or 40W fluorescent light ,and the distance of view must be at 30 ± 5 cm.
- (2) When test the model of Transmissive product must add the reflective plate.
- (3) The test direction is base on about around 30 degree(within θ range)of vertical line.

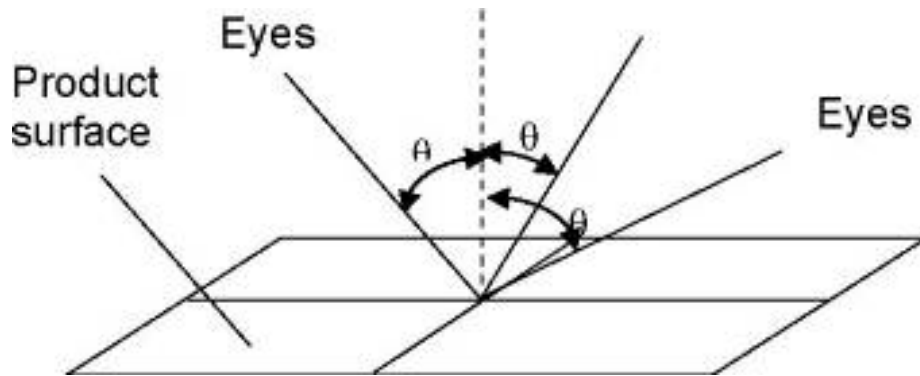


Figure 7.

(4) Definition of Area:

A Area: Active area

B Area: Viewing area

C Area: Out of viewing area

D Area: Seal area

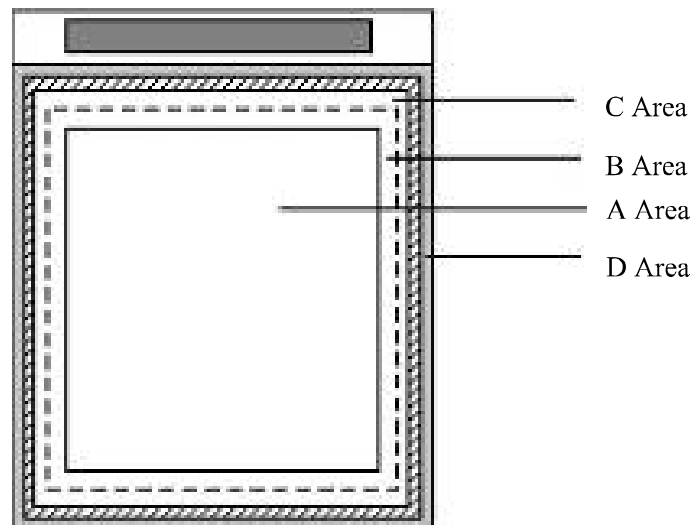
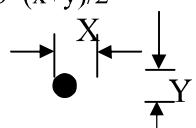
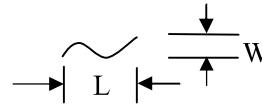


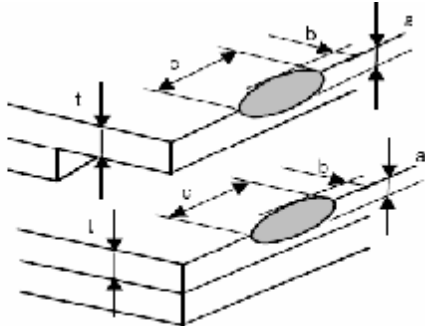
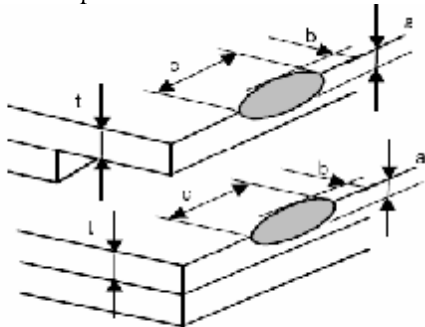
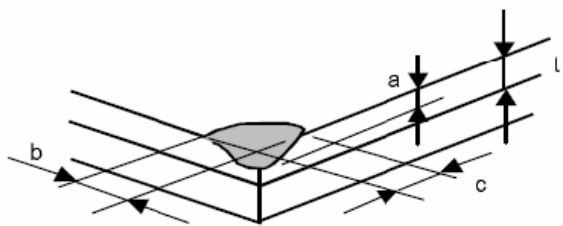
Figure 8.

9.5.2 Basic principle:

- (1) It will accord to the AQL when the standard can not be described.
- (2) The sample of the lowest acceptable quality level must be discussed by both supplier and customer when any dispute happened.
- (3) Must add new item on time when it is necessary.

9.6 Inspection specification

NO	Item	Criterion	AQL																																																				
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Contrast defect	0.65																																																				
02	LCD black spots, white spots, color spots, contamination, scratches (display/non-display)	<div>2.1Round type: As following drawing $\varphi=(x+y)/2$</div> <table><tr><th rowspan="2">Size</th><th colspan="2">Acceptable QTY</th><th rowspan="2">Remark</th></tr><tr><th>A.A</th><th>V.A</th></tr><tr><td>$\varphi \leq 0.20$</td><td>Ignore</td><td>Ignore</td><td rowspan="6">No more than two spots within 5mm</td></tr><tr><td>$0.20<\varphi \leq 0.25$</td><td>2</td><td>3</td></tr><tr><td>$0.25 \leq \varphi \leq 0.30$</td><td>1</td><td>2</td></tr><tr><td>$0.30<\varphi$</td><td>0</td><td>0</td></tr><tr><td>Total</td><td>3</td><td>5</td></tr><tr><td></td><td></td><td></td></tr></table> <div>2.2 Line Type: (As following drawing) </div> <table><tr><th>Length</th><th>Width</th><th colspan="2">Acceptable QTY</th><th>Remark</th></tr><tr><td></td><td></td><th>A.A</th><th>V.A</th><td></td></tr><tr><td>---</td><td>$W \leq 0.03$</td><td>Ignore</td><td>Ignore</td><td></td></tr><tr><td>$L \leq 2.5$</td><td>$0.03< W \leq 0.05$</td><td rowspan="2">2</td><td rowspan="2">3</td><td rowspan="2">No more than two lines within 5mm</td></tr><tr><td>$L \leq 1.5$</td><td>$0.05< W \leq 0.08$</td></tr><tr><td>---</td><td>$0.08< W$</td><td>0</td><td>0</td><td></td></tr></table>	Size	Acceptable QTY		Remark	A.A	V.A	$\varphi \leq 0.20$	Ignore	Ignore	No more than two spots within 5mm	$0.20<\varphi \leq 0.25$	2	3	$0.25 \leq \varphi \leq 0.30$	1	2	$0.30<\varphi$	0	0	Total	3	5				Length	Width	Acceptable QTY		Remark			A.A	V.A		---	$W \leq 0.03$	Ignore	Ignore		$L \leq 2.5$	$0.03< W \leq 0.05$	2	3	No more than two lines within 5mm	$L \leq 1.5$	$0.05< W \leq 0.08$	---	$0.08< W$	0	0		1.5
Size	Acceptable QTY			Remark																																																			
	A.A	V.A																																																					
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$L \leq 1.5$	$0.05< W \leq 0.08$																																																						
---	$0.08< W$	0	0																																																				

03	Polarizer bubbles Ignore	<p>If bubbles are visible, judge using black spot specification, not easy to find, must check in specify direction.</p> <table><tr><th>Size</th><th colspan="2">Acceptable QTY</th></tr><tr><td></td><td>A. A</td><td>V. A</td></tr><tr><td>$\varphi \leq 0.30$</td><td>Ignore</td><td>Ignore</td></tr><tr><td>$0.30 < \varphi \leq 0.60$</td><td>2</td><td>3</td></tr><tr><td></td><td>0</td><td>0</td></tr></table>	Size	Acceptable QTY			A. A	V. A	$\varphi \leq 0.30$	Ignore	Ignore	$0.30 < \varphi \leq 0.60$	2	3		0	0	1.5
Size	Acceptable QTY																	
	A. A	V. A																
$\varphi \leq 0.30$	Ignore	Ignore																
$0.30 < \varphi \leq 0.60$	2	3																
	0	0																
04	Chipped glass	<p>Symbols: a: Chip length b: Chip width c: Chip thickness t: Glass thickness</p> <p>4.1 ITO electrode</p> <p>a< t b<=0.5mm c< 3.0mm</p>  <p>*effective width of seal area shall be more than 0.3mm.</p> <p>4.2 General ,corner portion</p> <p>a< t b<=0.5mm c< 3.0mm</p>  <p>*effective width of seal area shall be more than 0.3mm.</p> 	1.5															

05	Cracked glass	The LCD with extensive crack is not acceptable.	0.65
06	Backlight elements	6.1 Illumination source flickers when lit.	0.65
		6.2 Spots or scratches that appear when lit must be judged using LCD spot, lines and contamination standards.	1.5
		6.3 Backlight doesn't light or color is wrong	0.65
07	Soldering	7.1 No unmelted solder paste may be present on the PCB.	1.5
		7.2 No cold solder joints, missing solder connections, oxidation or icicle.	1.5
		7.3 No residue or solder balls on PCB.	1.5
		7.4 No short circuits in components on PCB.	0.65
08	General appearance	8.1 No oxidation, contamination, curves or, bends on interface pin (OLB) of TCP.	1.5
		8.2 No cracks on interface pin(OLB) of TCP	0.65
		8.3 NO contamination, solder residue or solder balls on product.	1.5
		8.4 The IC on the TCP may not be damaged, circuits.	0.65
		8.5 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.	1.5
		8.6 Sealant on top of the ITO circuit has not hardened	1.5
		8.7 Pin type must match type in specification sheet.	0.65
		8.8 LCD pin loose or missing pins.	0.65
		8.9 Product packaging must the same as specified on packaging specification sheet.	0.65
		8.10 Product dimension and structure must conform to product specification sheet.	0.65

Table 7.

10 RELIABILITY

NO..	Test Item	Description	Test Condition
1	High temperature storage	Endurance test applying the high storage temperature for a long time	70℃,240 H
2	Low temperature storage	Endurance test applying the low storage temperature for a long time	-20℃,240H
3	High temperature operation	Endurance test applying the electric stress under high temperature for a long time	60℃,96H
4	Low temperature operation	Endurance test applying the electric stress under low temperature for a long time	-10℃,96H
5	High temperature /humidity storage	Endurance test applying the high temperature and high humidity storage for a long time	50℃ , 90% R.H 240H
6	High temperature /humidity operation	Endurance test applying electric stress under high temperature and high humidity for a long time	40℃ 90% R.H 96H
7	Temperature Cycle	Endurance test applying the low and high temperature cycle -20℃ → 25℃ → 70℃ →25℃ 30min 5min 30min 5min one cycle	-20℃/70℃ 10 cycles
8	Vibration test	Endurance test applying the vibration during transportation and using	10Hz~50Hz Swing:0.75mm time:30min
9	Fall test	Endurance test dropping the LCM from a high place	600mm height
10	Static electricity test	Endurance test applying static electric stress to terminal	Contact discharge: ±2KV~4KV Air discharge: ±2KV~10KV

Table 8.

NOTE: TEST CONDITION

(1) Temperature and humidity: If no specification, temp. set at 25±2℃, humidity set at 60±5%RH.

(2) Operating state: Samples subject to the test shall be in “operating” condition.